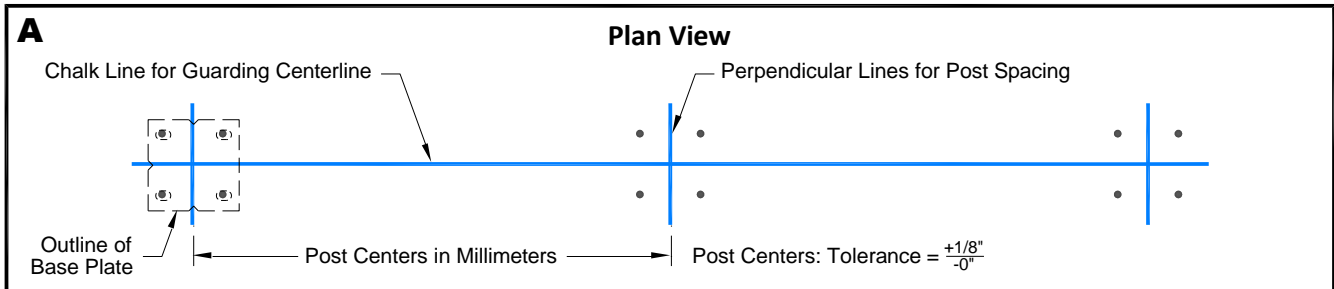
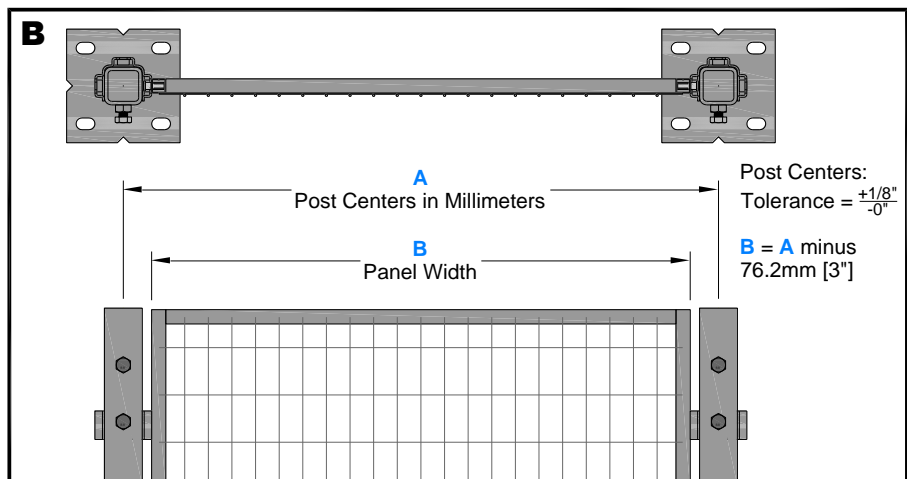


Installation Procedure

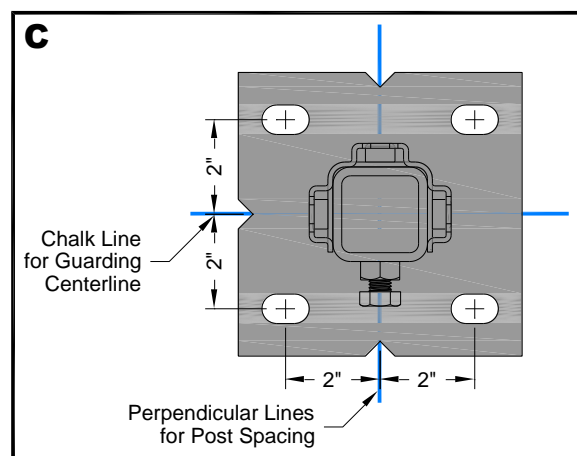
1. Strike a chalk line for the run of panels at the post centerline, following the perimeter of the work cell guarding. Allow for proper spacing from the guarding to the hazard, following all applicable standards.
2. Locate the post centerlines on the floor per the cell layout. Place a line perpendicular to the chalk line from Step 1 above. Tolerance of post spacing is critical. Make each perpendicular line longer than 6", for visibility once the 6" base plate is put in place. See Detail A.



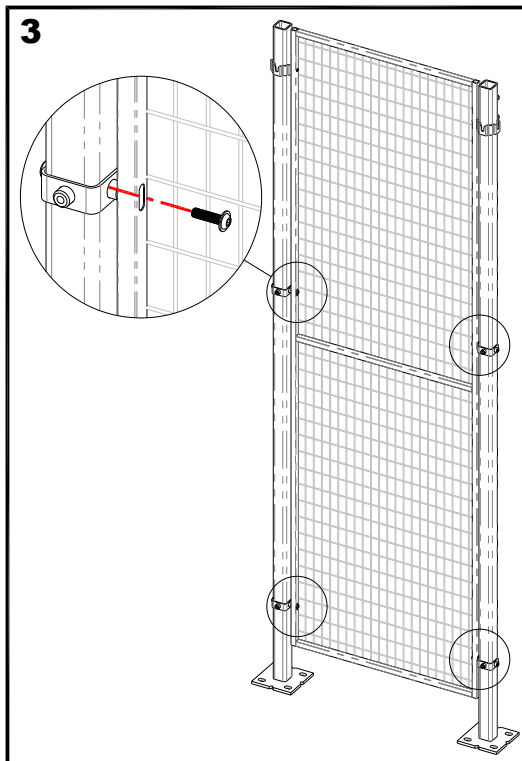
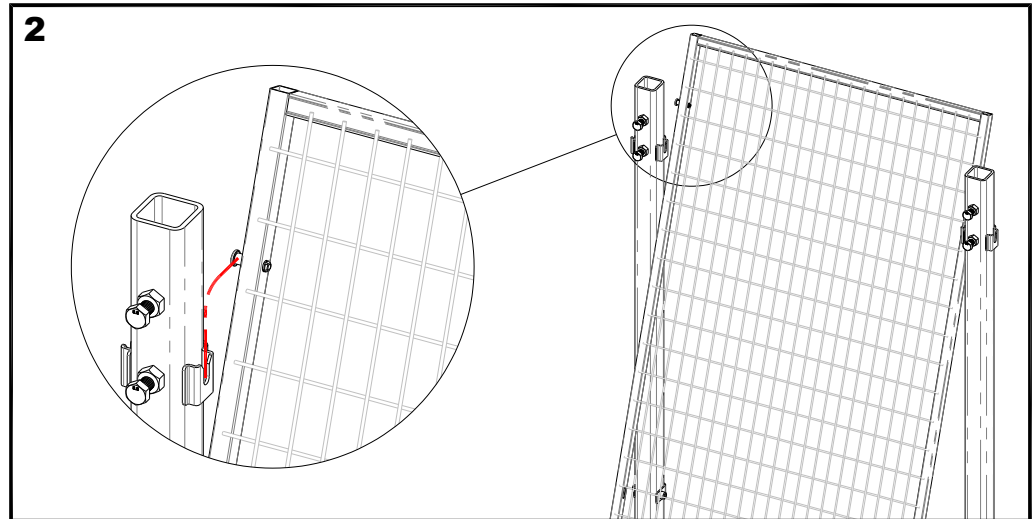
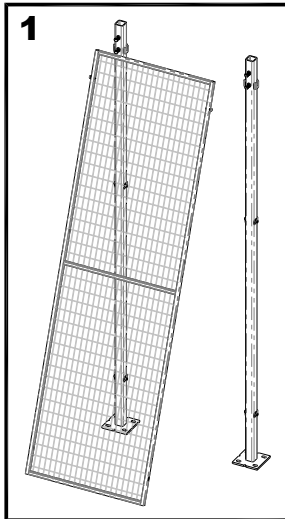
3. Utilizing the center mark alignment notches on each base plate, align the floor markings with the notches on the base plate, and not with the edges of the base plate. See Detail C. The slots in the base plate allow for lateral tolerancing, but best practice is to locate the anchor points in the center of the slots to prevent tolerance stack-up as the line of guarding is erected on the floor.



4. Mark the anchor locations for each post, through the slots in the base plate. Move the post and drill the holes. Alternatively, with the post in place, drill two diagonally opposed holes through the slots. Drill the remaining two holes after the post is mounted.
5. Follow the anchor manufacturer's instructions for installing the anchors. It is strongly recommended drilling no more than three post locations to start, then securing these posts to the floor. The first anchors are to be left loose for minor lateral adjustment as necessary, then tightened securely after the panels are in place.



6. Install the first panel between two posts. This will ensure proper post spacing, and that there is no tolerance stack-up. Panels are first hung by placing the top end with the factory-installed studs into the upper slotted bracket on the posts. See Details 1 and 2 below. Secure the panel to the posts with an M8 screw through the four middle and lower slots, into the tapped brackets on the post, to a torque value range of 79 to 96 inch-pounds. See Detail 3 below.
7. It is advisable not to drill all holes for the entire cell until a comfort level is achieved with locating post centers, anchoring several posts, and (at a minimum) hanging panels from the top studs to the slotted brackets. This will ensure against any tolerance stack-up.



8. Check all floor anchors to make sure all hardware has been fully tightened.

